

U UNION
DOORS · FURNITURE | 1990 SINCE

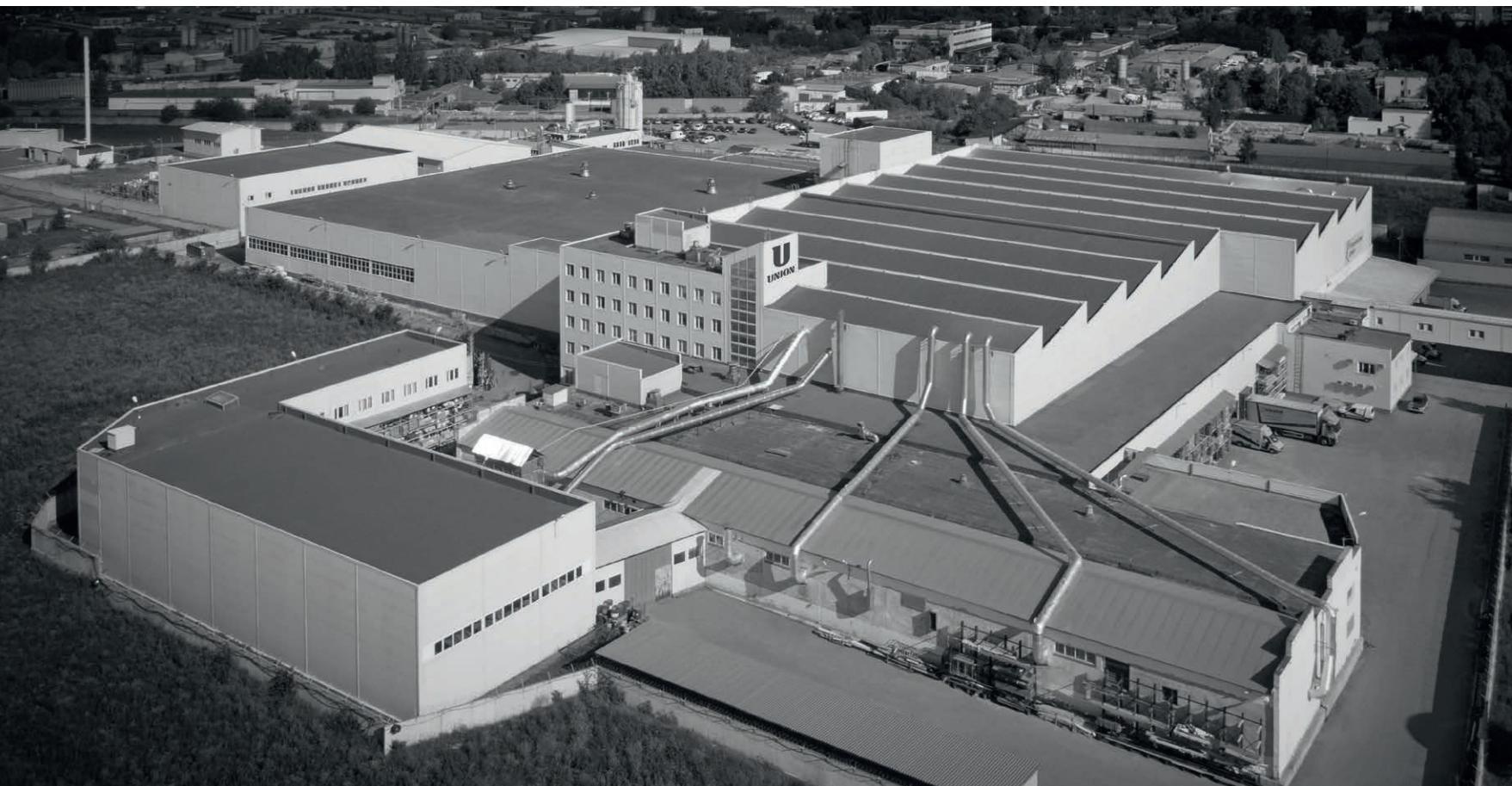


Since 1990 up today UNION company is the market leader in the production of doors and furniture. UNION always strive for excellence, concentrating its efforts on finding new ideas, implementing European quality standards, enlarging the product range and introducing the latest trends in architecture and interior design.

Being an expert in interior doors and partitions development, in 2020 UNION launched to the market a new comprehensive approach to interior design.

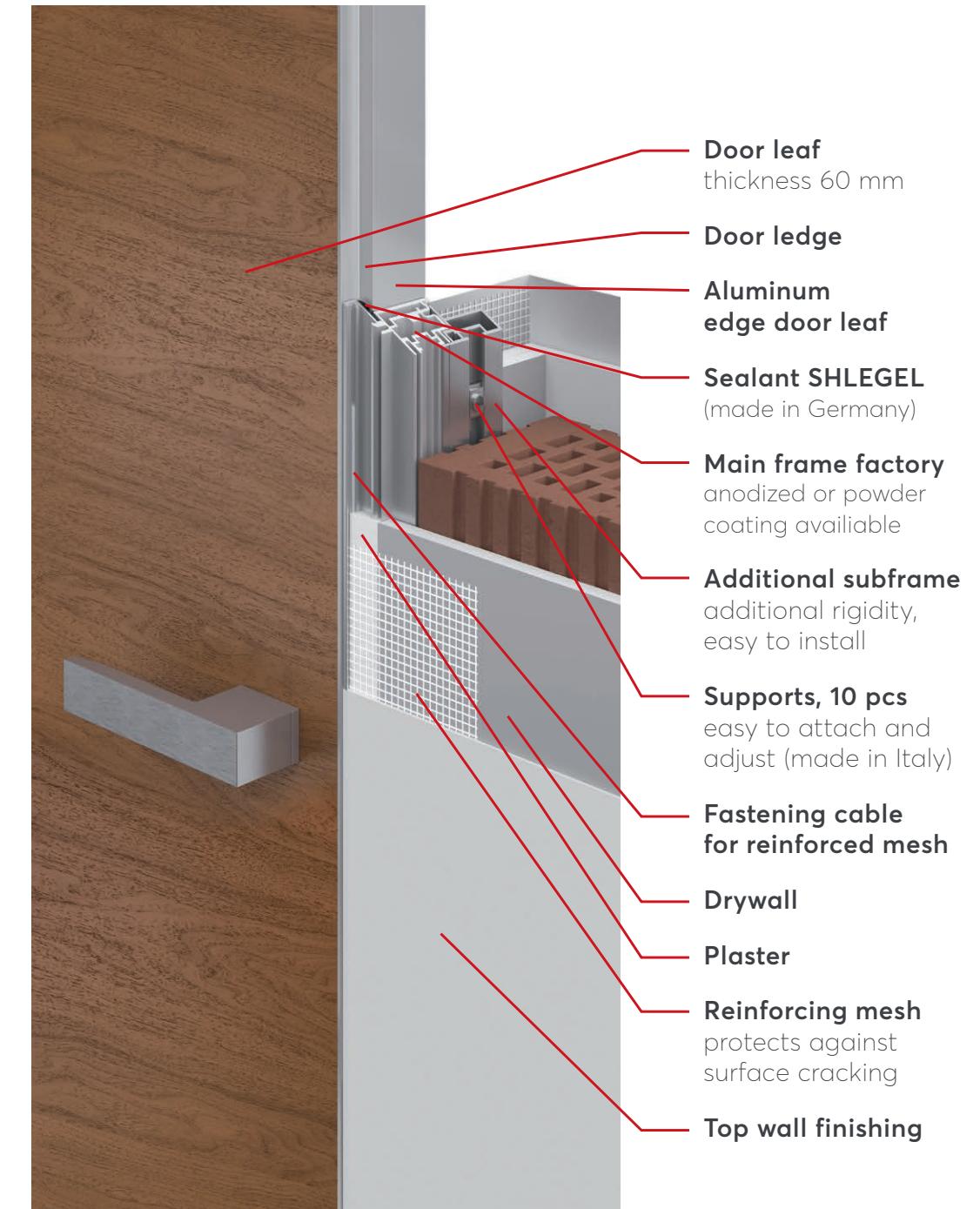
The concept of "Doors and furniture in the same style" was developed by Italian architects on request and in collaboration with UNION. This solution makes easier implementation the ideas of architects working out an interior and guarantees the stylistic unity of all elements in the design project.

\ Modern doors		\ Wall panels	
FILO-60	14	COVER	72
UNIFLEX-3D	26	\ Walk-in closets and storage systems	
UNIX-60	30	LUMINA	77
LAGO-60	32	ALTO	78
SLIM	38	FORMINA	80
TONDA	42	\ Shelving and bookcases	
PIVOT	44	FORTE	84
\ Traditional doors		\ Dining and coffee tables	
TREND	45	MILAN	90
ALDA	47	LOTUS	92
LEVEL	48	MOON	93
CORDA	49	\ Modular sofas	
GRAND	50	PORTOFINO	94
PRIMA	51	\ Skirting boards	96
STELLA	52	\ UNION CONTRACT	98
\ Metal entrance doors		\ Fittings and accessories	100
DELTApromo	53	\ Materials and finishes	102
\ Sliding doors and partitions			
SLIDER	54		
MAGIC	55		
STRATUS	56		
WALLSTREET	70		
TRANSFORMER	71		

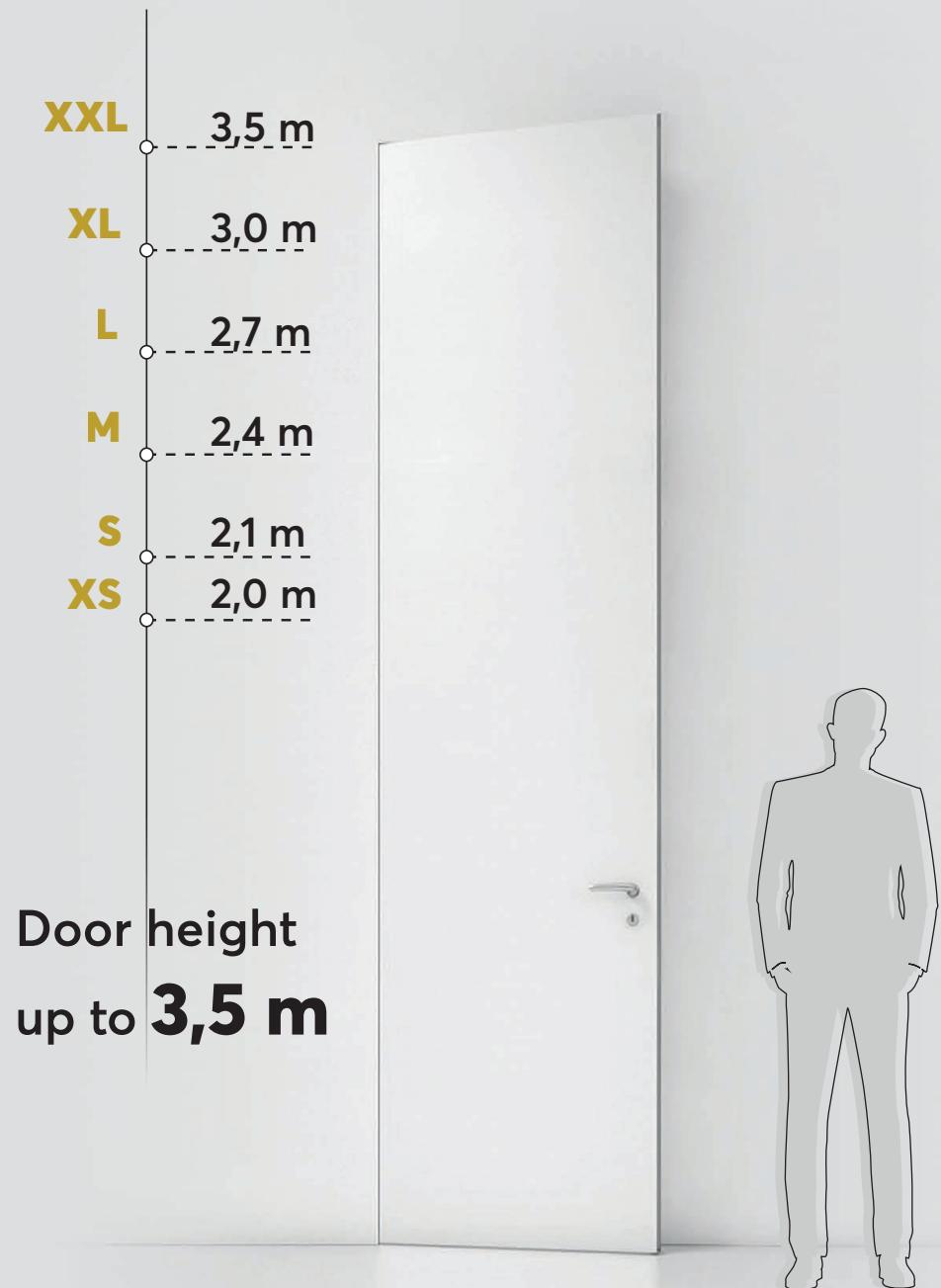


U UNION
DOORS · FURNITURE | 1990
SINCE

UNION company production was established according to the project of Italian architects based on the latest achievements of the Italian furniture industry. Our advanced production complex operates on more than 40,000 sqm and equipped with modern Italian and German hardware matching fulfillment of any complexity orders in the required volume. Majoring the implementation of complex interior solutions, the UNION company has reached the highest level of the development, thanks to the knowledge of the Italian door and furniture manufacturing traditions, the involve of European experience, technologies and equipment, as well as understanding the customers needs and constant improvement of products and services.



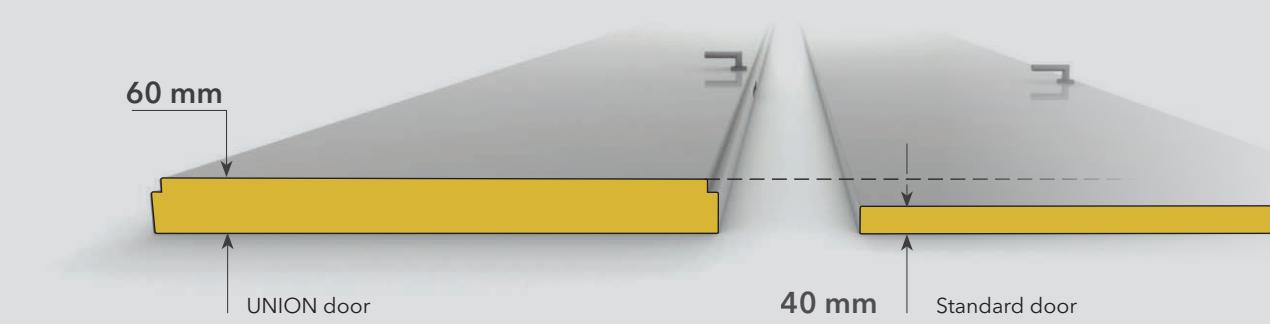
SIZE MATTERS



Door height
up to **3,5 m**

Thickness of UNION door
up to **60 mm**

It's **50%** thicker
than an standard door





02

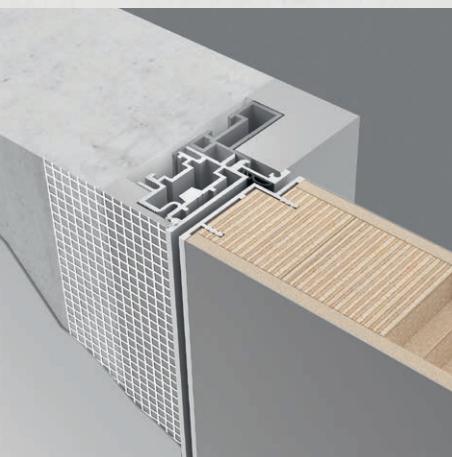
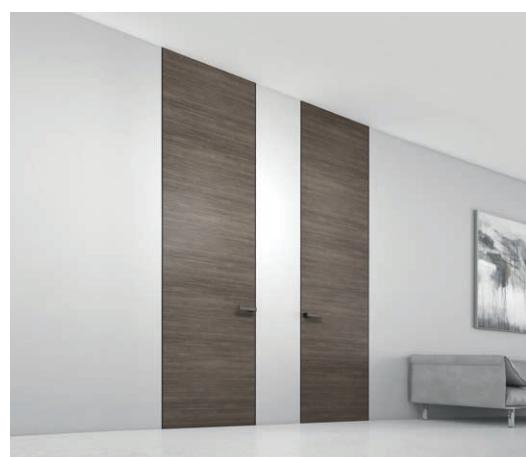
Important advantage - door leaf thickness

As a rule, the door leaf thickness of other manufacturers does not exceed 40 mm. The leaf thickness of UNION doors is 60 mm. Such doors have better sound insulation and durability. Besides all, they look prestigious and give the solidity to the interior.

04

Height up to 3.5 meters

Modern trend, relevant for interiors made in different design. They lift up the ceilings, visually enlarge the room space. Reinforced frame and door leaf structure provides the strength and stability during a long-term operation.



01

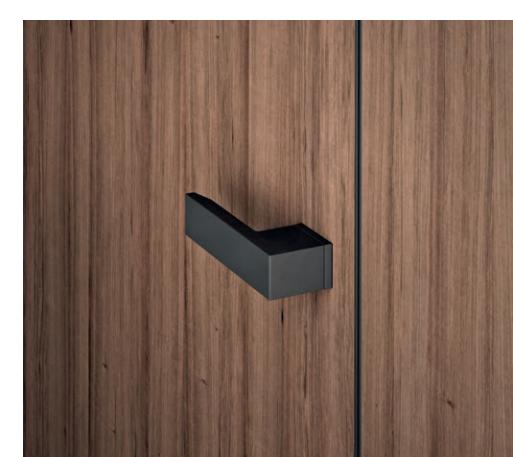
Always in stock. Invisible doors ready to for painting

Always in stock, ready for quick shipment, unique FILO-60, Fondo doors with 60mm thickness in standard sizes 60/70/80 x 200/210/240 cm.

03

Hidden frame with false frame

Hidden INVISIBLE frame is totally made from aluminum and it is reinforced by false frame - the additional secondary profile. That's the main difference between the constructions of UNION hidden frames from any standard hidden frames in a market. The rigid reliable construction is designed for long and intensive operation, including for heavy doors. Initially the frame is anodized in silver aluminum, but it can be also painted in a wall color or in any color according to the factory catalogue.



05

Complanarity

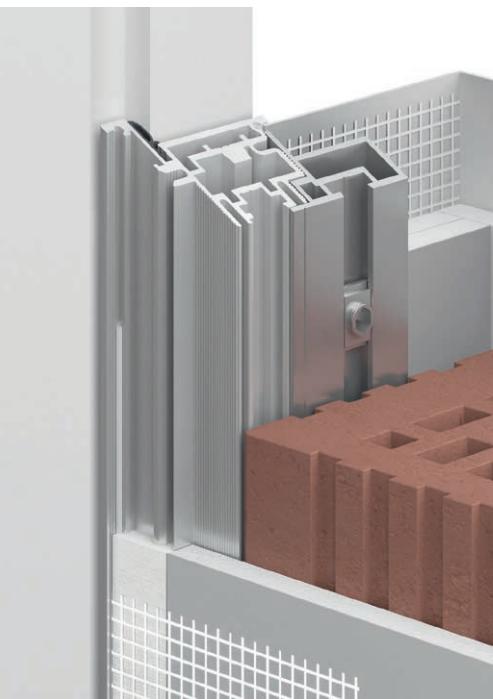
INVISIBLE hidden frame is integrated in a wall and creates one plane at "pull opening" and "push opening" door. Moreover, it's convenient to add the wall panels from different materials (from wood to glass) to this frame. In any case the complanarity has place - the solidity of surface with wall without protuberances.



06

Wall thickness

There are thin walls made from special materials in construction of some buildings. INVISIBLE frame is ideal for wall mounting from 6 cm thickness. The frame is installed in a thin wall without using a false frame and fixed via frame profile.



09

Support

There are longitudinal grooves in the profile of the false frame. The tool carriages are installed in these grooves. It is a special fixing device that allows adjusting quickly the frame position by level and then fastening securely the whole construction. It accelerates and simplifies the installation process. Minimum 4 tool carriages are installed in each vertical wall stand of INVISIBLE frame (there are always two of them).



07

Delivery of the assembled frame

The INVISIBLE hidden frame can be delivered fully assembled. It means that the frame is assembled with fixed mounting bars ready to be installed in the doorway. The installers can only set it vertically and fix it to the slopes opening. Thus the installation becomes faster and easier.



08

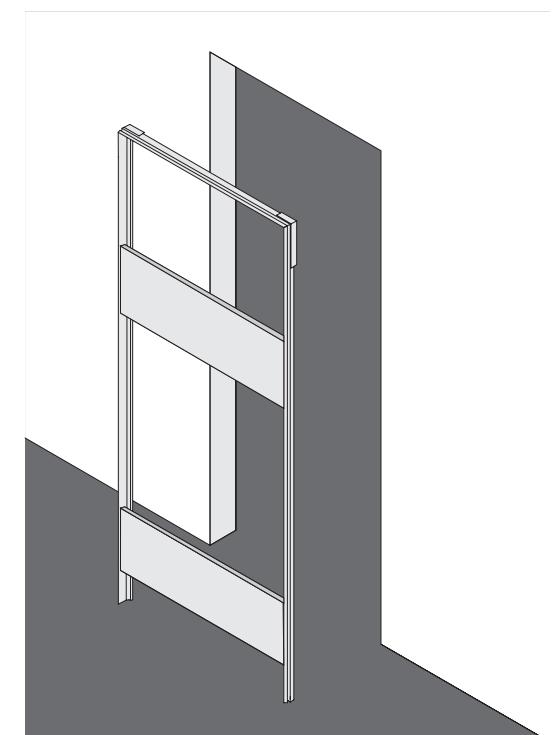
Aesthetic mounting

The INVISIBLE frame design allows you to create a joint with the tiles, the porcelain tiles or other materials directly tightly, without additional transitional elements and visible gaps. Such a technical solution is specifically provided for doors on hidden frame of both internal and external opening.

10

Suitable for standard doorways

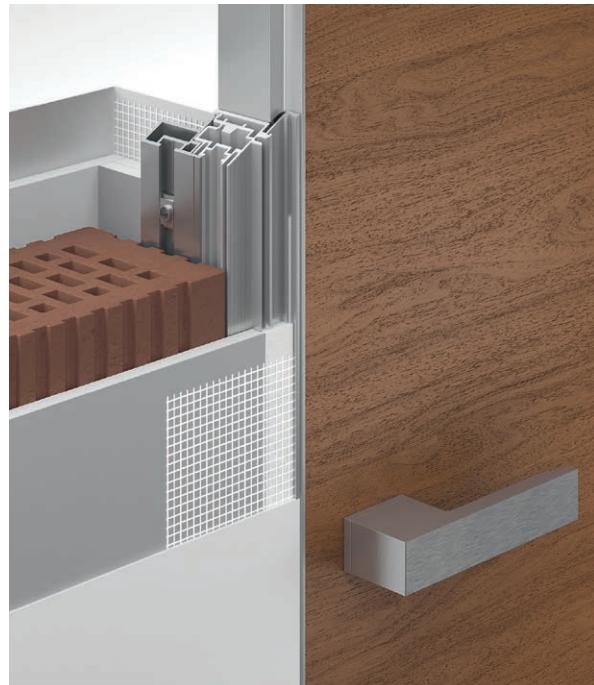
According to international standards, the door's width 60, 70, 80 and 90 cm are standard. As a rule, many builders prepare the doorways exactly in accordance with those standards. UNION hidden frame doors are designed the way that their geometric dimensions fit into standard doorways that significantly reduce their cost.





12 Fabricability

INVISIBLE hidden frame are supplied with a special supporting net along the whole aluminum frame perimeter. This is the important detail when a wall is plastered close to the frame and then painted. The net simplifies the plastering process and excludes the cracks of the wall surface.



11 Humidity resistance

Aluminum INVISIBLE frame makes a door humidity resistant, in contrast to the doors on wood or MDF frame. UNION doors are not exposed to humidity during the wet cleaning or at the wet floor. They can be used in high humidity rooms without fear of wet support structure – the frame.



13

Solidity of finishing

There is a very interesting and trendy option in UNION – the possibility of factory polymer painting in the same color of all metal elements of the door structures. The solidity of finishing of aluminum tip edge, frame and handles create a unique aesthetic integrity and laconism.

14

Rabbeted door

UNION produces the unique 60 mm doors with socalled rabbet ledge. Sometimes we use the terms "doors with groove" or "framed-and-ledged doors" instead of "rabbeted doors". Thanks to the ledge, the door leaf connects better to the frame that increases the sound and heat insulations. Due to the ledge the door becomes flush at different door handing – "pull opening" and "push opening". The ledge also prevents the light penetration in another room.



15 Aluminum - Low footprint

Aluminum is a natural, eco-friendly and safe material that is not exposed to the environment. Such materials as wooden board, MDF have a number of fundamental defects – they trigger and swell on wetting. There are the doors with PVC elements in a market. This material is very harmful for humans.



FILO-60

INVISIBLE DOORS

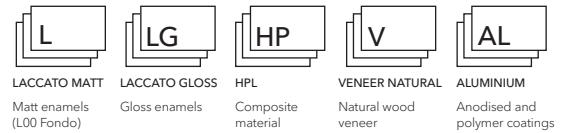
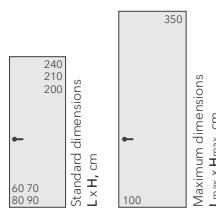


Hidden door in classical interior



INVISIBLE frame

INVISIBLE Inverso frame



Matt enamels
(L00 Fondo)

Gloss enamels

HPL

Natural wood
veneer

Anodised and
polymer coatings



FILO-60, Piatto, L00 Fondo, AL09 Chrome Matt / INVISIBLE

Wallpapering the door and
the wall together

FILO-60

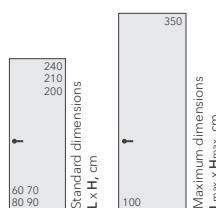
MATTE AND GLOSSY ENAMELS



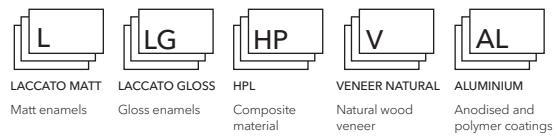
FILO-60, Piatto, L10 Nero, AL09 Chrome Matt / INVISIBLE



UNIDOOR frame



FILO-60, Piatto, LG11 Tortora Gloss, AL09 Chrome Matt / INVISIBLE



FILO-60

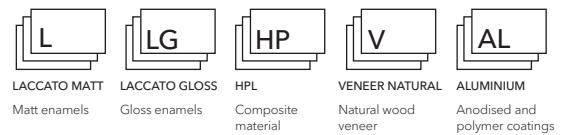
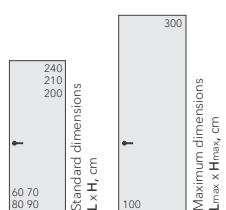
COMPOSITE DECORATIVE MATERIAL



FILO-60, Piatto, L10 Nero, AL08 Black / INVISIBLE



PLANAR frame with insert



FILO-60, Piatto, HP04 Marmo Bianco, AL09 Chrome Matt / INVISIBLE

FILO-60

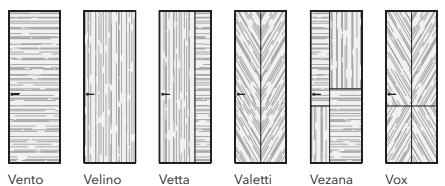
NATURAL WOOD VENEER



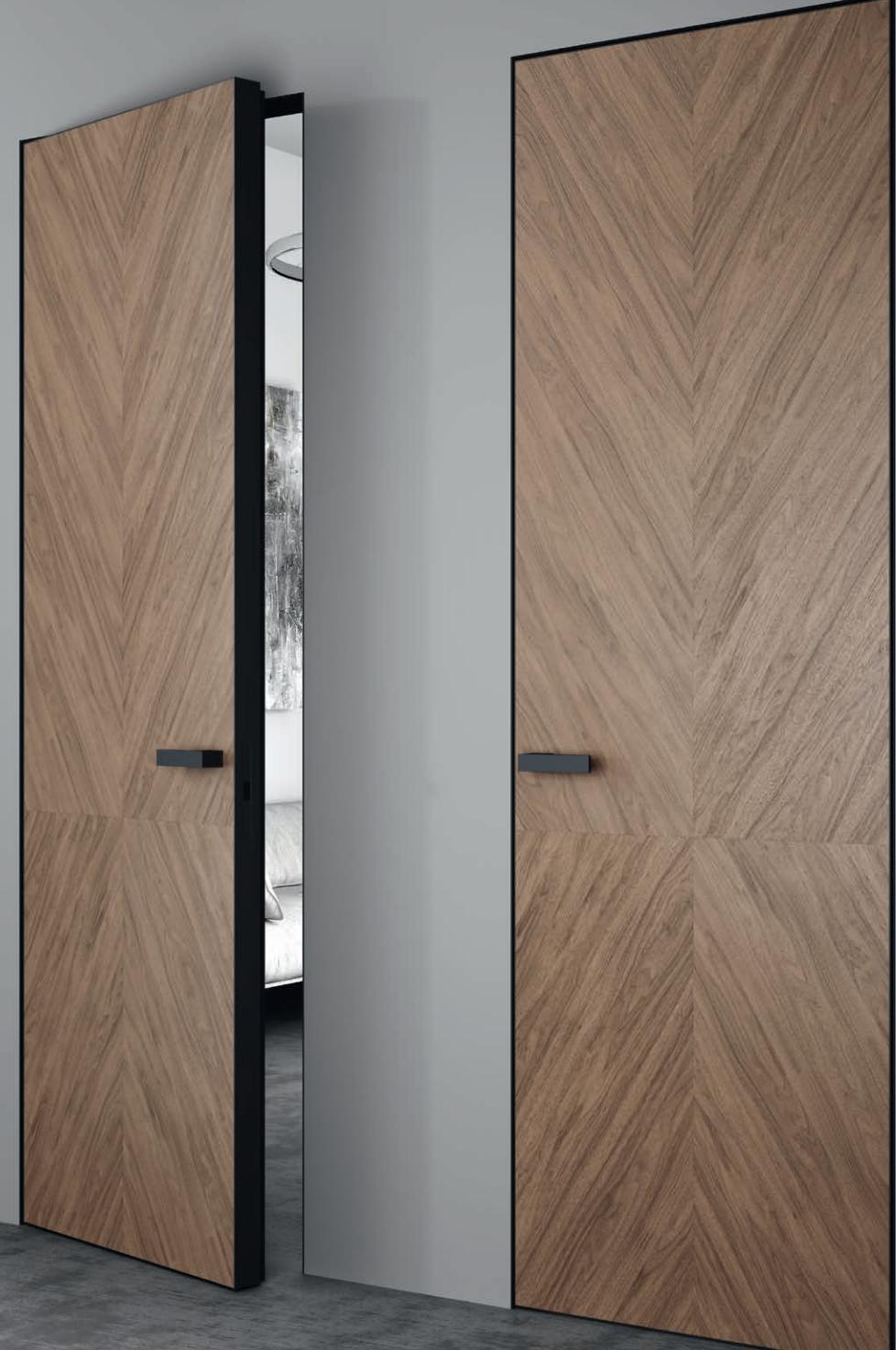
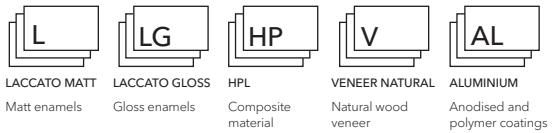
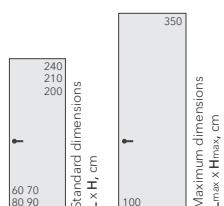
FILO-60, Vento, V10 Rovere Antico, AL08 Black / INVISIBLE



UNIDOOR frame



Vento Velino Vetta Valetti Vezana Vox

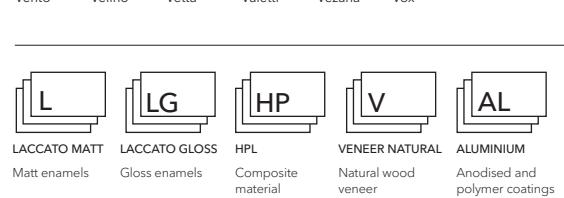
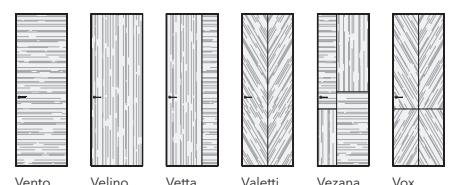


FILO-60, Alu, Vox, V28 Nocca Nazionale, AL08 Black / INVISIBLE

FILO-60

NATURAL WOOD VENEER

FILO-60, Vetta, V11 Rovere Tetro, AL06 Piombo / INVISIBLE



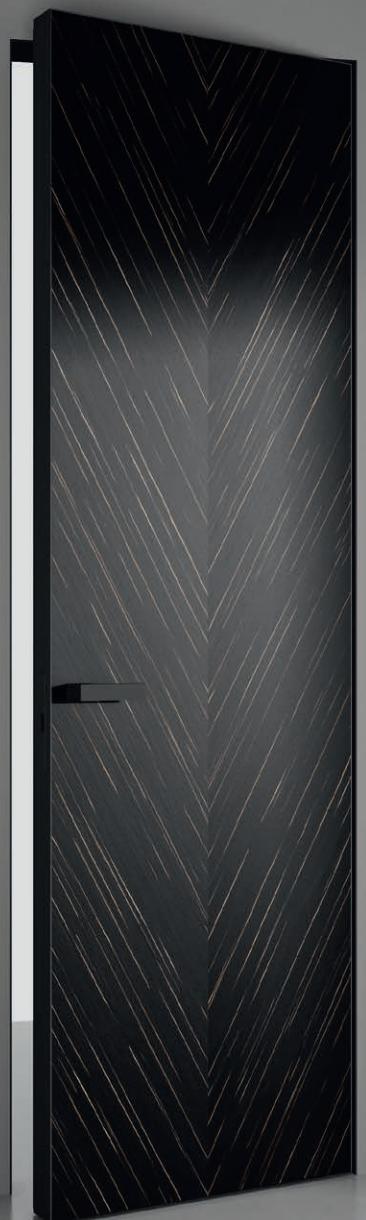
UNIDOOR frame

Standard dimensions
L x H, cm
60 70
80 90
240
210
200
100

Maximum dimensions
L_{max} x H_{max}, cm
350



FILO-60, Alu, Valetti, V03 Ebano, AL08 Black / INVISIBLE

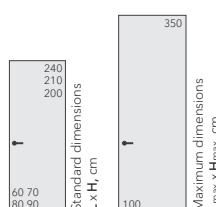
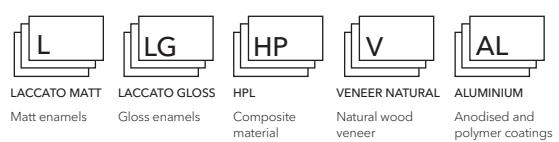
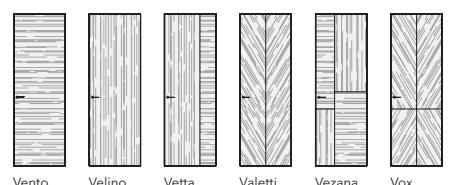


FILO-60

NATURAL WOOD VENEER



FILO-60, Vento, V16 Nocca Canaletto, AL09 Chrome Matt / PLANAR ins.



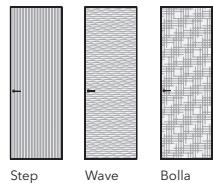
FILO-60, Vento, V13 Rovere Cenere, AL06 Piombo / PLANAR

UNIFLEX-3D

3D MILLING AND RELIEF PATTERN (SOLID, VENEER)

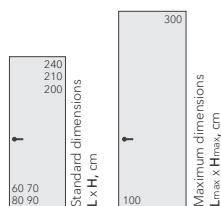


UNIFLEX-3D, Alu, Bolla, UB16 Noce Canaletto / INVISIBLE



U
UNIFLEX - 3D
3D milling and
relief pattern

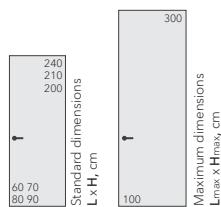
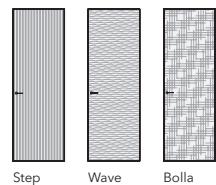
AL
ALUMINIUM
Anodised and
polymer coatings



1. UNIFLEX-3D, Alu, Bolla, UB16 Noce Canaletto, AL08 Black / INVISIBLE
2. COVER, Bolla, UB16 Noce Canaletto

UNIFLEX-3D

3D MILLING AND RELIEF PATTERN (SOLID, VENEER)



U
UNIFLEX - 3D
3D milling and
relief pattern

AL
ALUMINIUM
Anodised and
polymer coatings



UNIFLEX-3D, Alu, Step, US16 Noce Canaletto, AL07 Dark Brown / PLANAR

UNIX-60

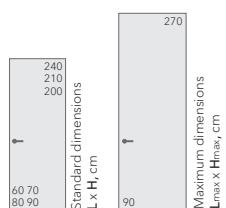
AFFORDABLE QUALITY



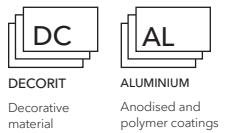
UNIX-60, Piatto, DC08 Noce Chiaro, AL08 Black / INVISIBLE



PLANAR frame with insert



UNIX-60, Piatto, DC05 Neve Soft, AL09 Chrome Matt / PLANAR

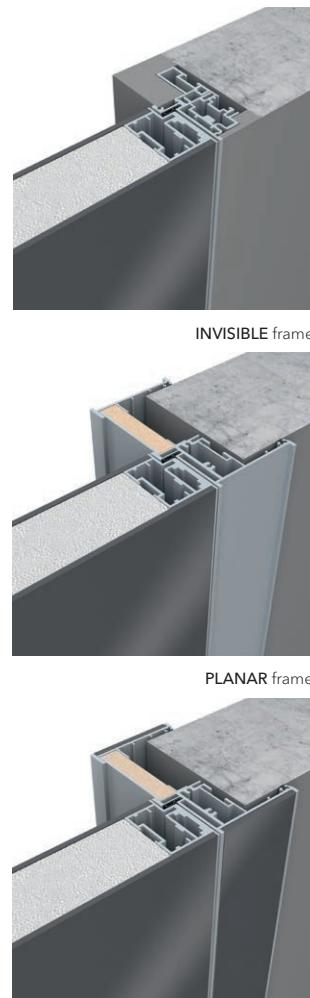


LAGO-60

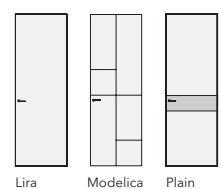
DOUBLE GLASS IN AN RFINED FRAME



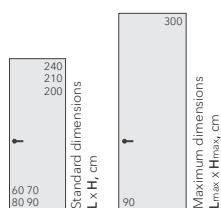
LAGO-60, Lira, G01 Bianco, AL09 Chrome Matt / INVISIBLE



PLANAR frame with insert



Lira Modelica Plain



G	GM	M	GT	AL
GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR	TRANSPARENT & SATIN GLASS	ALUMINIUM Anodised and polymer coatings



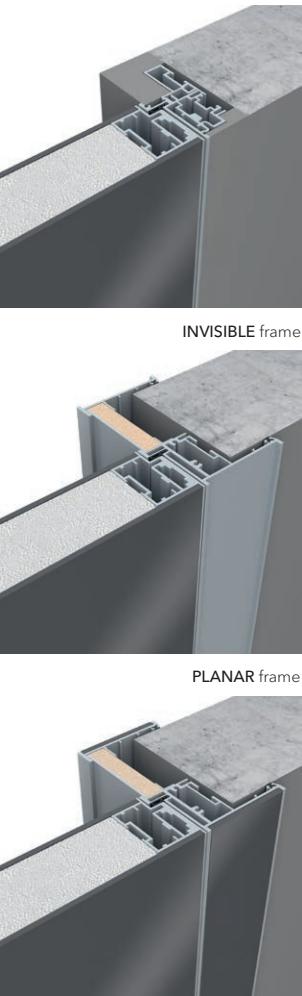
LAGO-60, Lira, G10 Nero, AL09 Chrome Matt / INVISIBLE

LAGO-60

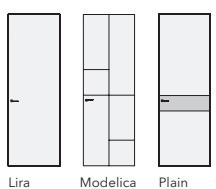
DOUBLE GLASS IN AN REFINED FRAME



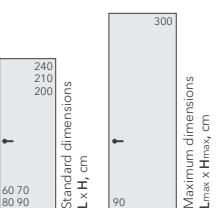
LAGO-60, Plain, G10 Nero, Mirror Antic Silver M04, AL04 Soft Bronze / INVISIBLE



PLANAR frame with insert



Lira Modelica Plain



G	GM	M	GT	AL
GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR	TRANSPARENT & SATIN GLASS	ALUMINIUM Anodised and polymer coatings



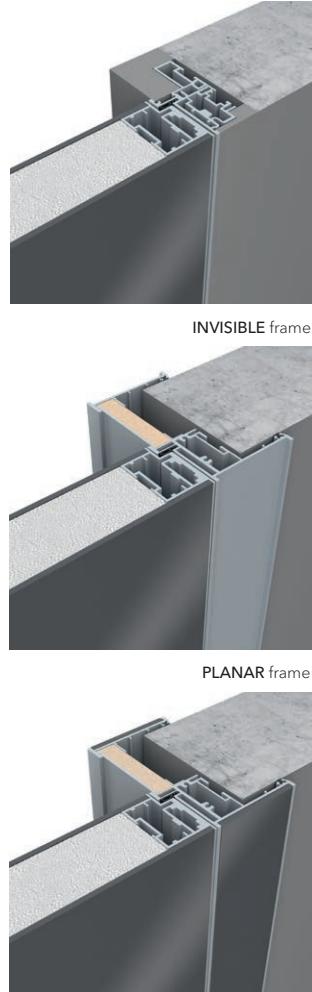
LAGO-60, Modelica, G06 Grigio Seta, AL08 Black / INVISIBLE

LAGO-60

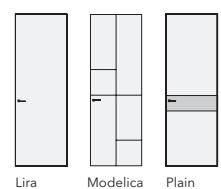
DOUBLE GLASS IN AN RFINED FRAME



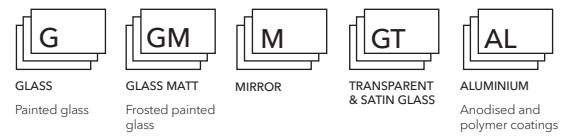
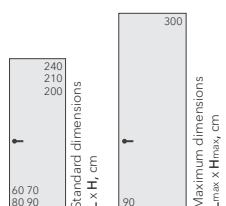
LAGO-60, Lira, G13 Rocca, AL09 Chrome Matt / PLANAR ins.



PLANAR frame with insert



Lira Modelica Plain



G
GLASS
Painted glass
GM
GLASS MATT
Frosted painted glass
M
MIRROR
GT
TRANSPARENT & SATIN GLASS
AL
ALUMINIUM
Anodised and polymer coatings



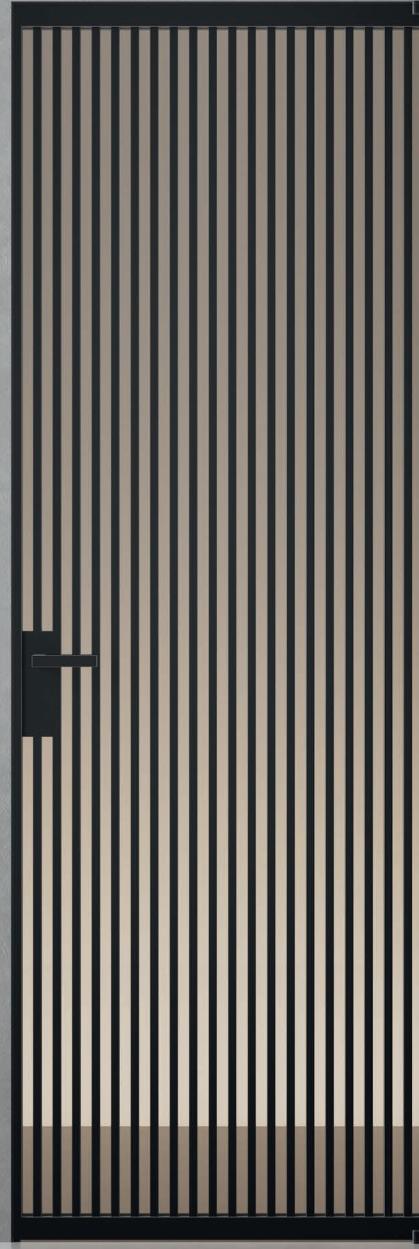
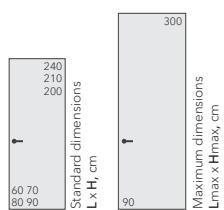
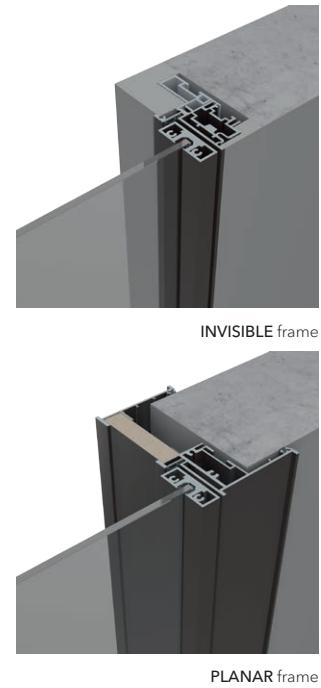
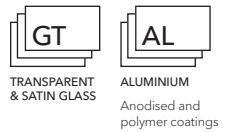
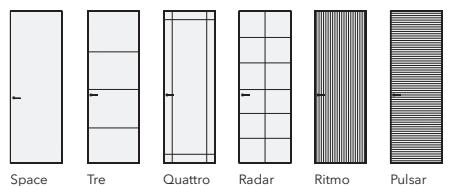
LAGO-60, Modelica, M02 Mirror Grey, AL03 Soft Gold / PLANAR

SLIM

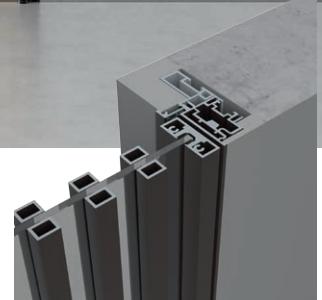
DECORATIVE GLASS IN ALUMINUM STRUCTURES



SLIM, Space, GT05 Trasparente Sole, AL08 Black / INVISIBLE



SLIM, Ritmo, GT03 Trasparente Bronzo, AL08 Black / INVISIBLE

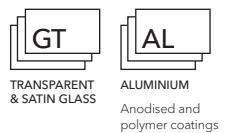
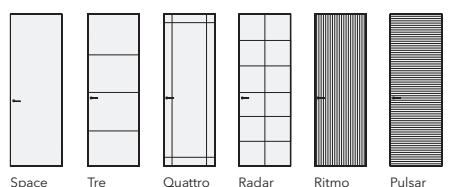


SLIM

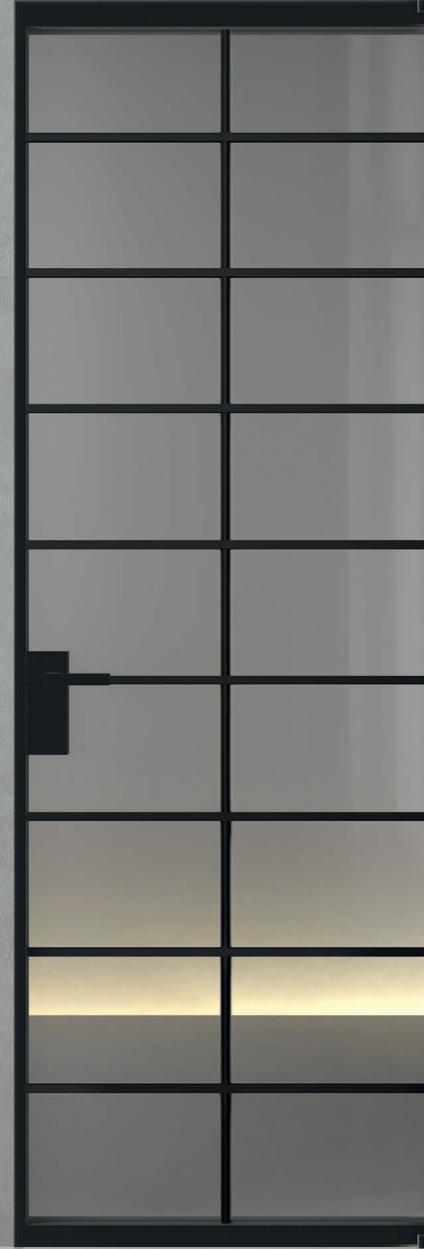
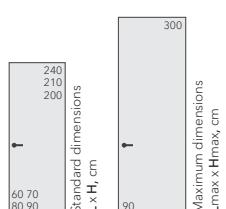
DECORATIVE GLASS IN ALUMINUM STRUCTURES



SLIM, Pulsar, GT03 Trasparente Bronzo, AL08 Black / INVISIBLE



INVISIBLE frame
PLANAR frame



SLIM, Radar, GT02 Trasparente Grafite, AL08 Black / INVISIBLE



TONDA

PREMIUM DOORS WITH ROUNDED EDGES

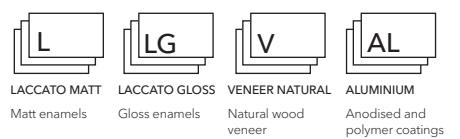
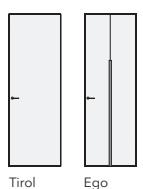


TONDA, Ego, LG01 Bianco Gloss, AL08 Black



TONDA frame without adjustment

TONDA frame with adjustment



LACCATO MATT

LACCATO GLOSS

VENEEER NATURAL

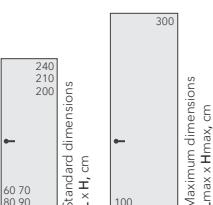
ALUMINIUM

Matt enamels

Gloss enamels

Natural wood veneer

Anodised and polymer coatings



TONDA, Tirol, LG01 Bianco Gloss, AL08 Black

PIVOT

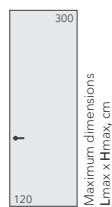
PIVOTING DOORS



PIVOT-60, Piatto, L00 Fondo, AL09 Chrome Matt / INVISIBLE



PIVOT-60, INVISIBLE frame



L	HP	V	LG	U	AL
LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern	ALUMINIUM Anodised and polymer coatings



TREND-60, TR16, L01 Bianco / INVISIBLE

TREND

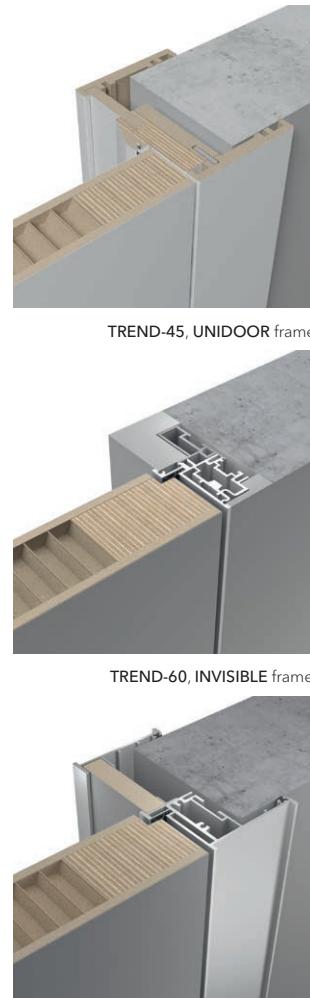
TRADITIONAL DOORS

TREND

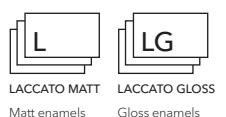
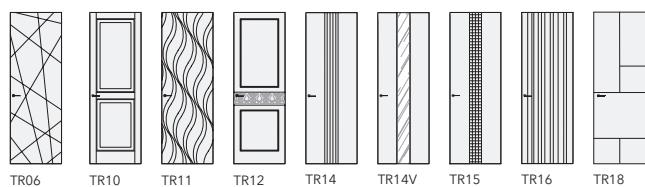
TRADITIONAL DOORS



TREND-45, TR18, L06 Grigio Seta / UNIDOOR



TREND-45, UNIDOOR frame
TREND-60, INVISIBLE frame
TREND-60, PLANAR frame



ALDA

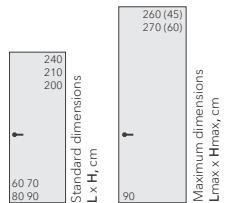
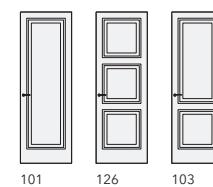
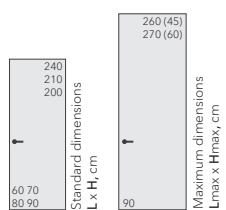
NEOCLASSICAL STYLE DOORS



ALDA-45, 101, L01 Bianco / UNIDOOR



ALDA-60, UNIDOOR frame
ALDA-60, INVISIBLE frame
ALDA-60, PLANAR frame

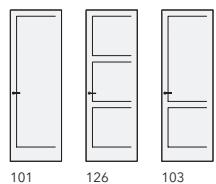


LEVEL

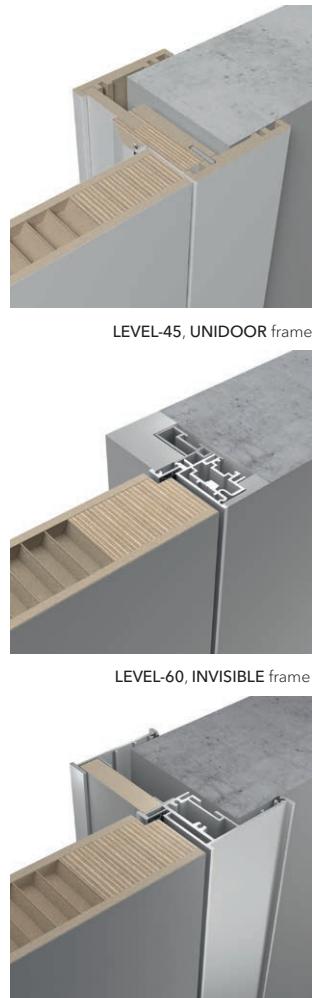
TRADITIONAL DOORS



LEVEL-45, L01 Bianco / UNIDOOR



LACCATO MATT
Matt enamels



LEVEL-45, UNIDOOR frame

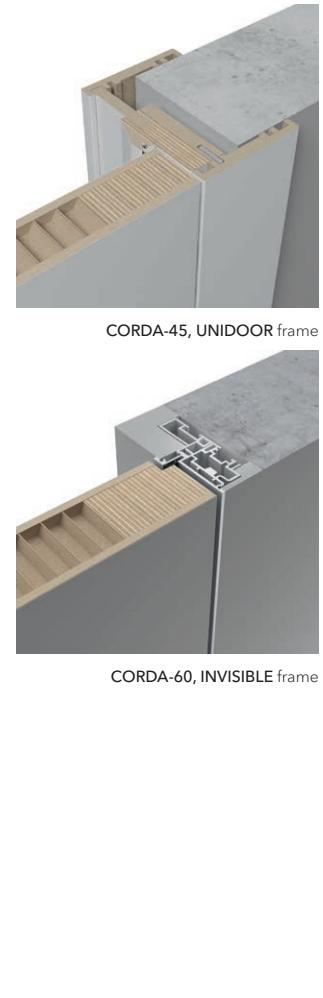
LEVEL-60, INVISIBLE frame



LEVEL-60, PLANAR frame



CORDA-45, 127P, L01 Bianco / UNIDOOR

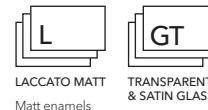
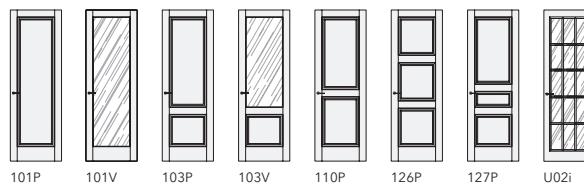


CORDA-45, UNIDOOR frame

CORDA-60, INVISIBLE frame



LACCATO MATT
Matt enamels



LACCATO MATT
Matt enamels

TRANSPARENT & SATIN GLASS

CORDA

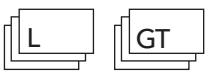
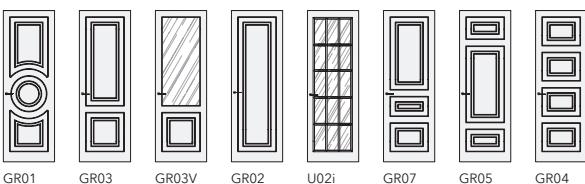
CLASSIC STYLE DOORS

GRAND

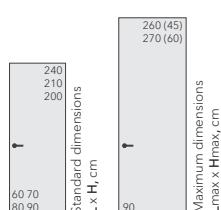
CLASSIC STYLE DOORS



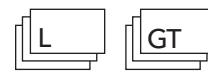
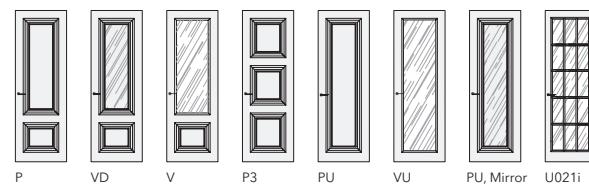
GRAND-45, GR01, L01 Bianco / UNIDOOR



Matt enamels



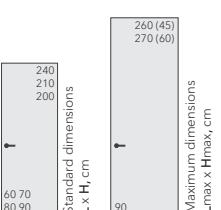
PRIMA-45, P, L01 Bianco / UNIDOOR



Matt enamels

PRIMA

CLASSIC STYLE DOORS

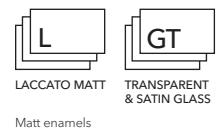
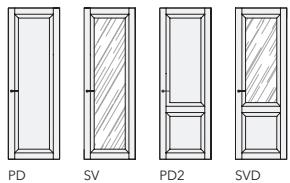


STELLA

CLASSIC STYLE DOORS



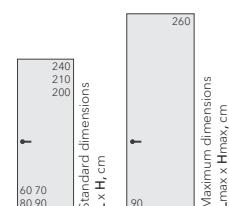
STELLA, PD, L01 Bianco / UNIDOOR



Matt enamels



UNIDOOR frame



DELTApro with front panel
HP06 Marmo Antracite



DELTAPRO

METAL ENTRANCE DOORS

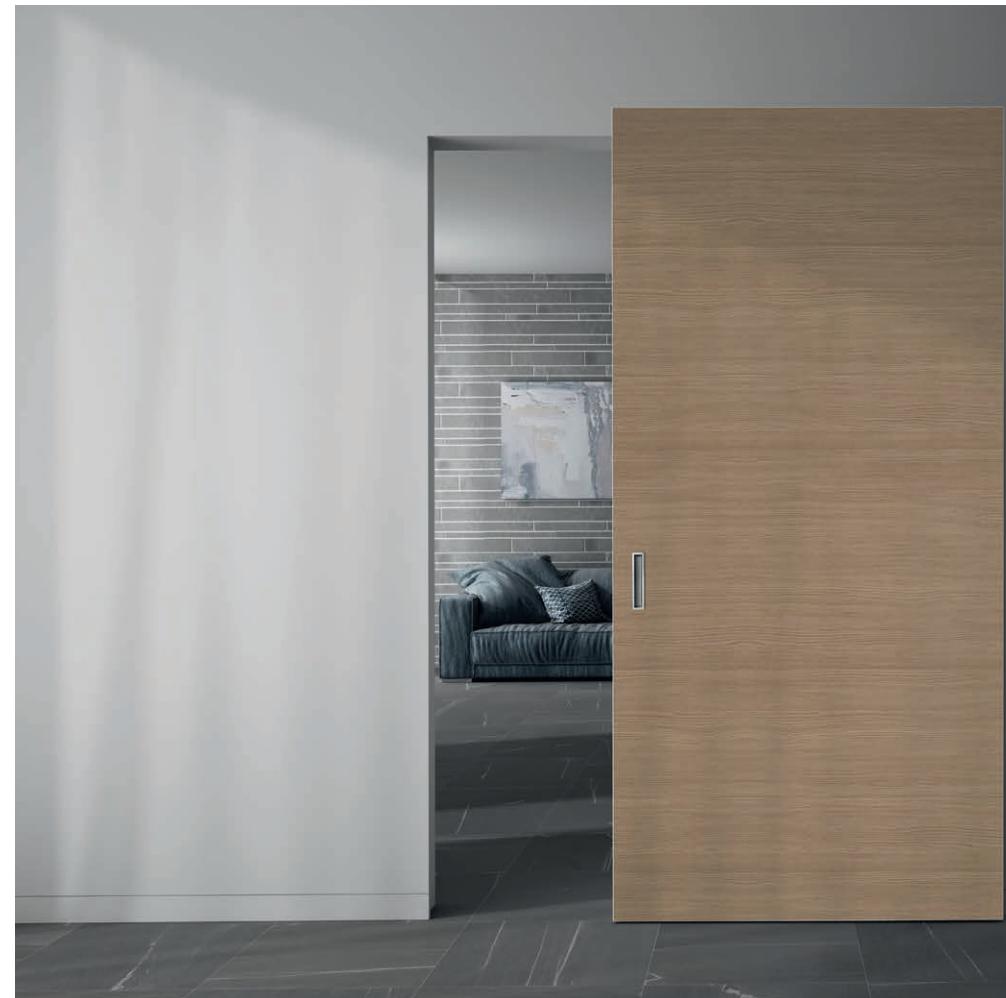
SLIDER

SLIDING POCKET DOORS AND PARTITIONS

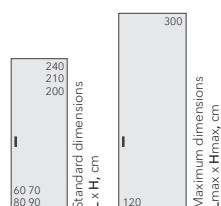


1. SLIDER-FILO, L00 Fondo

2. MINI, L00 Fondo



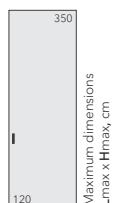
MAGIC-FILO, Alu, Vento V17 Rovere Chiaro, AL09 Chrome Matt



L	HP	V	LG	U	G	GM	M	GT	AL
LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern	GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR	TRANSPARENT & SATIN GLASS Anodised and polymer coatings	ALUMINIUM Anodised and polymer coatings

MAGIC

INVISIBLE SLIDING DOOR SYSTEM



L	HP	V	LG	U	G	GM	M	GT	AL
LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern	GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR	TRANSPARENT & SATIN GLASS Anodised and polymer coatings	ALUMINIUM Anodised and polymer coatings

STRATUS

SLIDING DOORS AND PARTITIONS



STRATUS-LAGO, Lira, G13 Rocca, AL08 Black / Pm22



ceiling track



build-in track



wall track



Maximum dimensions
L_{max} x H_{max}, cm

LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern	GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR Painted glass	TRANSPARENT & SATIN GLASS Frosted painted glass	ALUMINIUM Anodised and polymer coatings



STRATUS-FILO, Alu, Vento, V22 Mogano, AL08 Black / Pm24

STRATUS

SLIDING DOORS AND PARTITIONS

300
120
Maximum dimensions
Lmax x Hmax, cm

GT
TRANSPARENT & SATIN GLASS

AL
ALUMINIUM
Anodised and polymer coatings



1. STRATUS-SLIM, Space, GT02 Trasparente Grafite, AL08 Black / Pm24
2. ALTO, DC03 Nocce Tradizionale, AL08 Black

STRATUS

SLIDING DOORS AND PARTITIONS



STRATUS-SLIM, Space, GT05 Trasparente Sole, AL08 Black / S12N



Maximum dimensions
Lmax x Hmax, cm



GT
TRANSPARENT & SATIN GLASS



AL
ALUMINIUM
Anodised and polymer coatings



STRATUS

SLIDING DOORS AND PARTITIONS



1. STRATUS-SLIM, Ritmo, GT02 Trasparente Grafite, AL08 Black / Pm23

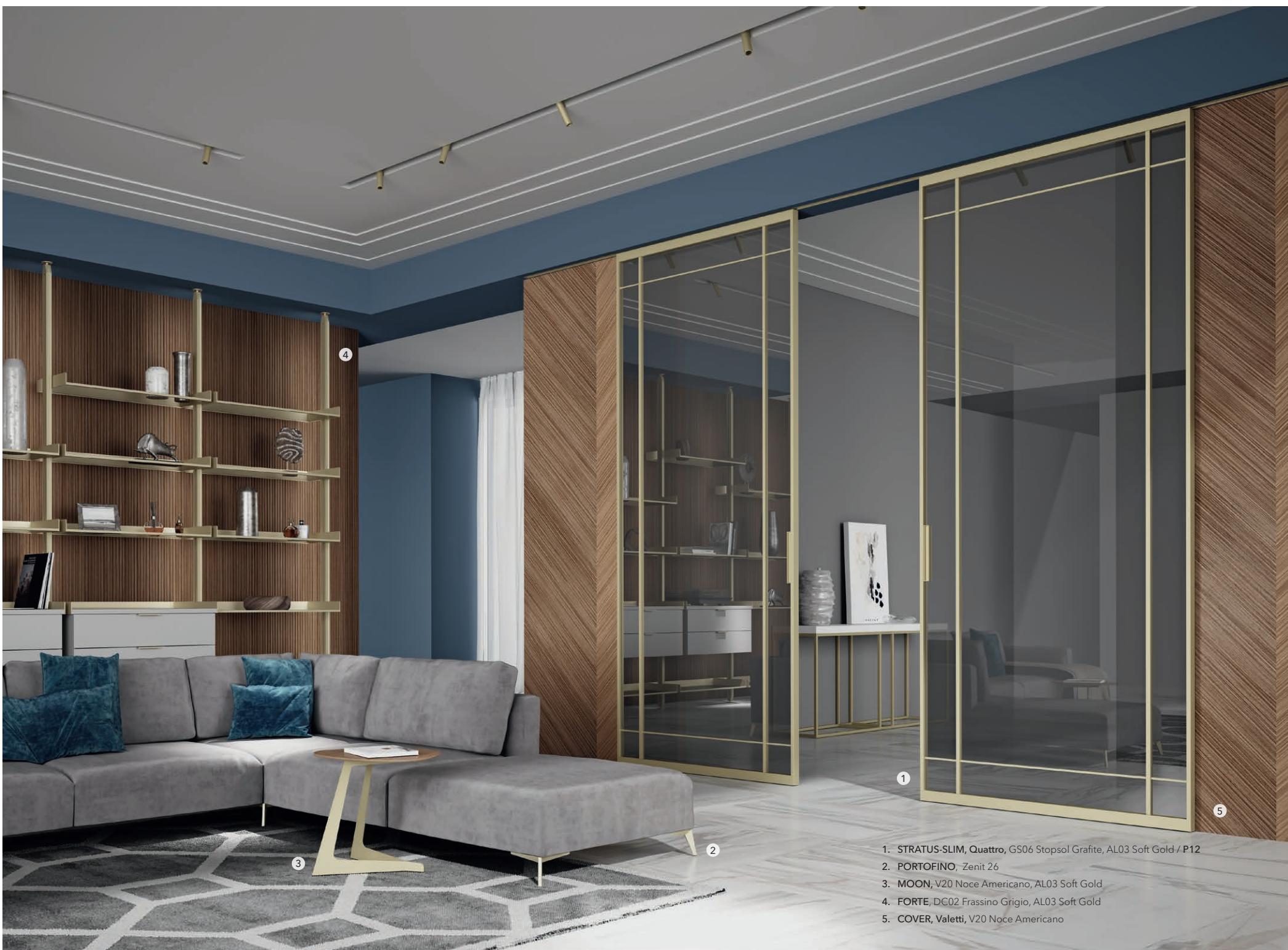
2. ALTO, DC03 Noce Tradizionale, AL08 Black



GT
TRANSPARENT
& SATIN GLASS



AL
ALUMINIUM
Anodised and
polymer coatings





STRATUS-SLIM, Radar, GT02 Trasparente Grafite, AL08 Black / Prm22



300
120
Maximum dimensions
Lmax x Hmax, cm

GT
TRANSPARENT & SATIN GLASS

AL
ALUMINIUM
Anodised and polymer coatings



LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern	GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR Frosted painted glass	TRANSPARENT & SATIN GLASS Anodised and polymer coatings	ALUMINIUM Anodised and polymer coatings



300
80
Maximum dimensions
Lmax x Hmax, cm

LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels



LACCATO MATT Matt enamels	HPL Composite material	VENEER NATURAL Natural wood veneer	LACCATO GLOSS Gloss enamels	UNIFLEX - 3D 3D milling and relief pattern





1. COVER, Step, US16 Noce Canaletto
2. UNIFLEX-3D, Alu, Step, US16 Noce Canaletto, AL08 Black / INVISIBLE
3. STRATUS, Alu, Step, US16 Noce Canaletto, AL08 Black / Pm22
4. ALTO, DC03 Noce Tradizionale, AL08 Black



1. Wall panels PRIMA, L01 Bianco
2. PRIMA, P, L01 Bianco/ UNIDOOR
3. FORMINA, Prima, L01 Bianco



1. LUMINA, GT02 Trasparente Grafite, AL08 Black
2. COVER, Bolla, UB16 Noce Canaletto
3. MOON, HP06 Marmo Antracite, AL08 Black



DC
DECORIT
Decorative material

AL
ALUMINIUM
Anodised and polymer coatings

ALTO, DC04 Rovere Teramo, GT02 Trasparente Grafite, AL08 Black



DC
DECORIT
Decorative material

AL
ALUMINIUM
Anodised and polymer coatings

FORMINA, DC03 Noce Tradizionale, GT02 Trasparente Grafite, AL08 Black



DC	G	GM	M	GT	AL
DECORIT Decorative material	GLASS Painted glass	GLASS MATT Frosted painted glass	MIRROR	TRANSPARENT & SATIN GLASS	ALUMINIUM Anodised and polymer coatings

FORMINA, DC03 Noce Tradizionale, GT02 Trasparente Grafite, AL08 Black

FORTE

BOOKCASES



1

1. FORTE, DC03 Noce Tradizionale, GT02 Trasparente Grafite, AL08 Black

2. MOON, HP06 Marmo Antracite, AL08 Black

2



DECORIT
Decorative material



ALUMINIUM
Anodised and polymer coatings



- 1. FORTE, DC03 Noce Tradizionale, GT02 Trasparente Grafite, AL08 Black
- 2. UNIFLEX-3D, Alu, Step, US16 Noce Canaletto, AL08 Black / INVISIBLE
- 3. COVER, Step, US16 Noce Canaletto
- 4. LUMINA, GT02 Trasparente Grafite, AL08 Black
- 5. PORTOFINO, PR.R1, Piano 4
- 6. LOTUS, GT02 Trasparente Grafite, AL08 Black

DC
DECORIT
Decorative material

AL
ALUMINIUM
Anodised and polymer coatings



DC
DECORIT
Decorative material

AL
ALUMINIUM
Anodised and polymer coatings

MILAN

DINING TABLES



MILAN, Vox, V15 Rovere Tobacco, AL07 Dark Brown

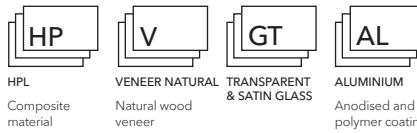
HP	V	GT	AL
HPL Composite material	VENEER NATURAL Natural wood veneer	TRANSPARENT & SATIN GLASS	ALUMINIUM Anodised and polymer coatings



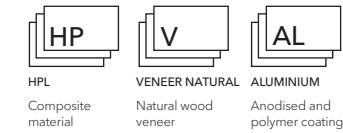
MILAN, GT01 Trasparente, Chrome



LOTUS, GT02 Trasparente Grafite, Chrome



MOON, V16 Noce Canaletto, AL08 Black



PORTOFINO

MODULAR SOFAS



POROFINO, PR.D3, Piano 5



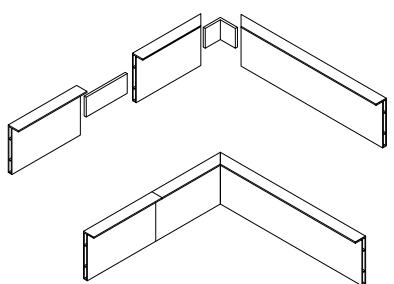
POROFINO, D.PR6L, Piano 4

* color palette of fabrics on pg.112

SKIRTING BOARDS

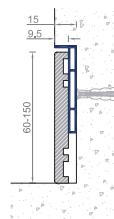


Concealed plinth **MINI**, вставка L01 Bianco



Connectors for plinth **MINI**

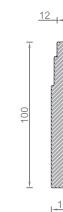
MINI with insert



NP9



NA10



GIOTTO



PRIMA



L
LACCATO MATT
Matt enamels



V
VENEER NATURAL
Natural wood
veneer

UNION CONTRACT

PRODUCTION AND SUPPLY OF DOORS AND
FURNITURE TO VARIOUS BIG PROJECTS

UNION CONTRACT is a division that deals with the contract supply of various doors, wall panels and furniture for hospitality, offices, medical and other institutions. Thanks to many years of experience and possessing a large-scale production with modern Italian equipment, the company is able to carry out any projects in set terms under efficient proposal and at reasonable prices.

WE OFFER manufacture and supply of:

- Interior doors and partitions of any design up to 3.5 m high
- Entrance and technical doors
- Fire rated doors
- Basic and non-standard cabinet furniture
- Interior decoration with wall panels
- Upholstered furniture

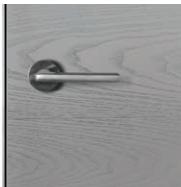




BIG LINE, "made in EU"
Finishes - Aluminium (crt. 111)



ROBOQUATTRO S, COLOMBO "made in ITALY"
Chrome Matt, Black, Chrome, White, Gold



Handle only



Handle with key PAT



Handle with WC lock



Handle with YALE lock



MELODY, "made in EU"
Finishes - Aluminium (crt. 111)



GIRA, COLOMBO "made in ITALY"
Chrome Matt



Latch CD 49, COLOMBO "made in ITALY",
Chrome matt



Latch PT 19 BZG, COLOMBO, "made in ITALY",
Chrome Matt, Black, Chrome, White, Gold



SQUARE, "made in EU"
Finishes - Aluminium (crt. 111)



PUNTO minimal, "made in ITALY"
Finishes - Aluminium (crt. 111)



Latch PUNTO WC, "made in ITALY"
Finishes - Aluminium (crt. 111)



Latch 3045 RE, "made in EU"
Finishes - Aluminium (crt. 111)



CINTO, "made in EU"
Finishes - Aluminium (crt. 111)



NAXOS, FORME "made in ITALY"
Chrome Matt, Black, Chrome, White



POLARIS, AGB "made in ITALY"
Magnetic silent lock
Chrome mat, Gold, Black, White



HOOK, AGB "made in ITALY"
Lock for sliding door
Chrome mat, Gold, Black, White

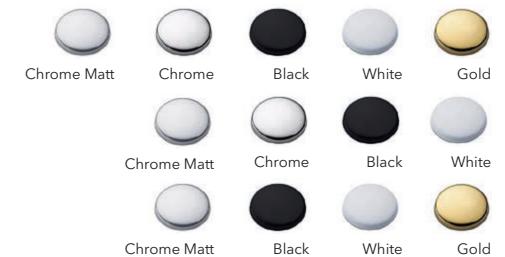


BIG LINE with insert, "made in EU"
Finishes - Aluminium (crt. 111)



BIG LINE handle insert finishes
are shown pp. 100-110

COLOMBO finishes



FORME finishes

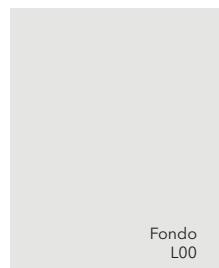


AGB finishes



LACCATO MATT

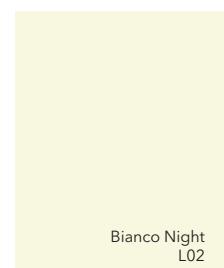

Painted with matt enamels in production environment on specialized equipment "made in ITALY".



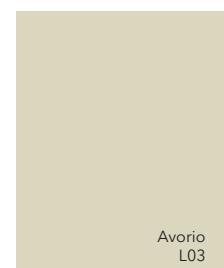
The finishing Fondo is a primer for subsequent painting in any colour with any effects



Bianco
L01



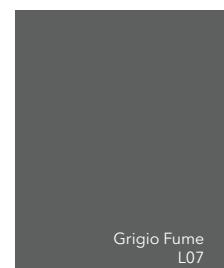
Bianco Night
L02



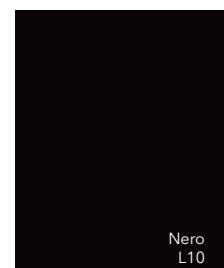
Avorio
L03



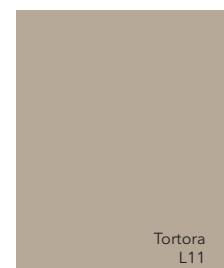
Grigio Seta
L06



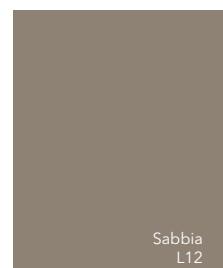
Grigio Fume
L07



Nero
L10



Tortora
L11



Sabbia
L12



Rocca
L13



Ombrà
L14



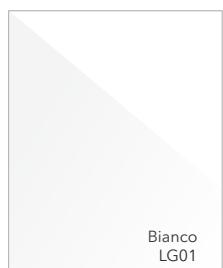
Grafite
L15



Bruno
L16

LACCATO GLOSS


High quality 90 Gloss finish, achieved by applying 8 layers of lacquer and intermediate sanding on specialized equipment "made in ITALY".



Bianco
LG01



Bianco Night
LG02



Avorio
LG03



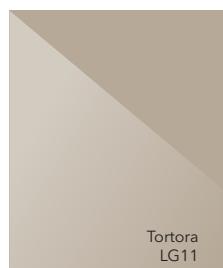
Grigio Seta
LG06



Grigio Fume
LG07



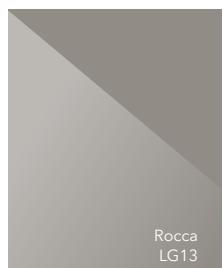
Nero
LG10



Tortora
LG11



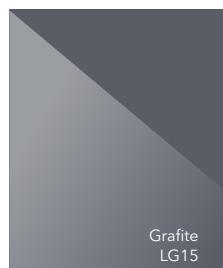
Sabbia
LG12



Rocca
LG13



Ombrà
LG14



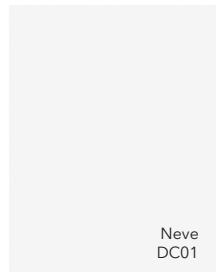
Grafite
LG15



Bruno
LG16

DECORIT 

Abrasion-resistant decorative material



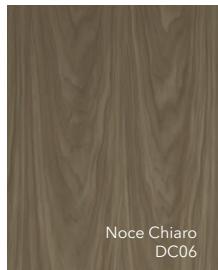
Neve
DC01



Frassino Bianco
DC07



Frassino Grigio
DC02



Noce Chiaro
DC06



Noce Tradizionale
DC03



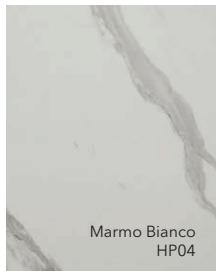
Noce Scuro
DC05



Rovere Termo
DC04

HPL 

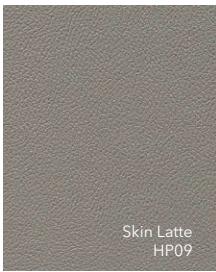
Composite decorative material



Marmo Bianco
HP04



Pietra Calce
HP02



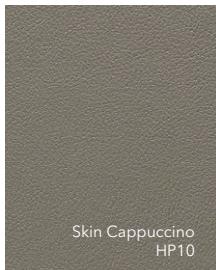
Skin Latte
HP09



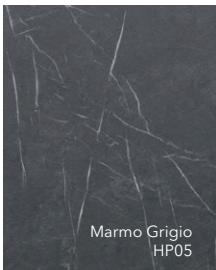
Pietra Piombo
HP01



Penelope Cappuccino
HP07



Skin Cappuccino
HP10



Marmo Grigio
HP05



Pietra Grafite
HP03



Marmo Antracite
HP06

GLASS

Glossy glass. Painting on specialized equipment in production conditions.



Bianco
G01



Bianco Night
G02



Avorio
G03



Grigio Seta
G06

GLASS MATT

Frosted glass. Painting on specialized equipment in production conditions.



Bianco
GM01



Bianco Night
GM02



Avorio
GM03



Grigio Seta
GM06



Grigio Fume
GM07



Nero
GM10



Tortora
GM11



Sabbia
GM12



Rocca
GM13



Ombra
GM14



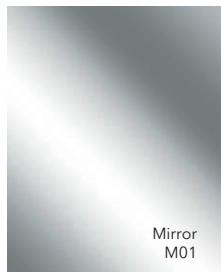
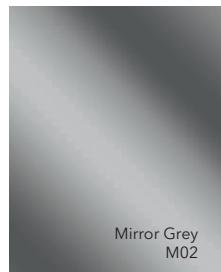
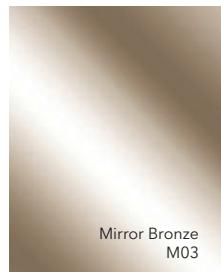
Grafite
GM15



Bruno
GM16

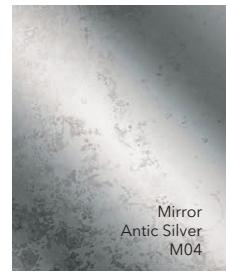
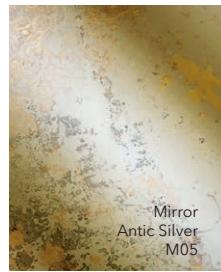
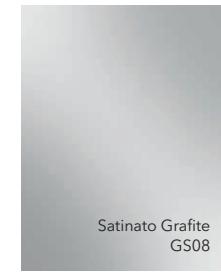
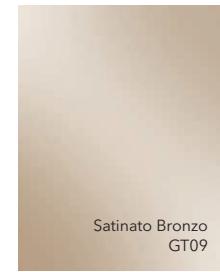
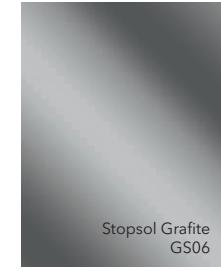
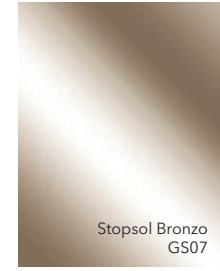
MIRROR 

Colored mirrors

Mirror
M01Mirror Grey
M02Mirror Bronze
M03

TRANSPARENT & SATIN GLASS 

Translucent safety glass with decorative effects

Trasparente
GT01Trasparente Grafite
GT02Trasparente Bronzo
GT03Trasparente Sole
GT05Mirror
Antic Silver
M04Mirror
Antic Silver
M05Satinato Bianco
GS04Satinato Grafite
GS08Satinato Bronzo
GT09Stopsol Trasparente
GS10Stopsol Grafite
GS06Stopsol Bronzo
GS07

VENEER NATURAL 

Natural wood veneer with open pores matt lacquer finish



Rovere Chiaro
V17



Rovere Americano
V27



Rovere Antico
V10



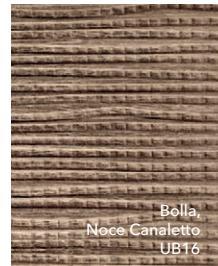
Noce Canaletto
V16

UNIFLEX-3D 

3D milling on solid lamella and relief pattern on natural veneer



Wave,
Noce Canaletto
UW16



Bolla,
Noce Canaletto
UB16



Noce Americano
V20



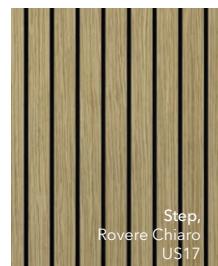
Noce Nazionale
V28



Rovere Tabacco
V15



Rovere Fume
V24



Step,
Rovere Chiaro
US17



Step,
Noce Canaletto
US16



Step,
Noce Nazionale
US28



Step,
Mogano
US22



Mogano
V22



Makassar
V23



Ebano
V03



Step,
Rovere Tabacco
US15



Step,
Dark Grey Lati
US21



Rovere Canuto
V12



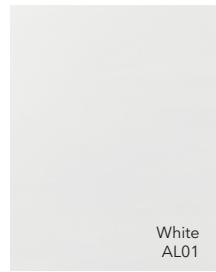
Dark Grey Lati
V21



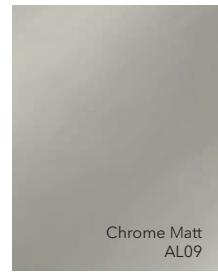
Rovere Cenere
V13

ALUMINIUM


AL09 - high quality anodised electrochemical coating.
AL02 - AL08. Polymer powder (made in Italy) coating in electrostatic field



White
AL01



Chrome Matt
AL09



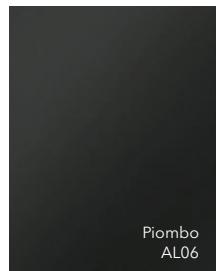
Soft Gold
AL03



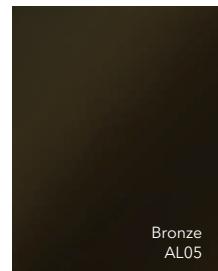
Champagne
AL02



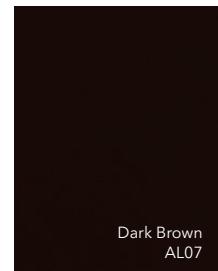
Soft Bronze
AL04



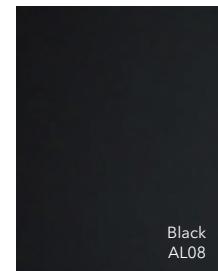
Piombo
AL06



Bronze
AL05



Dark Brown
AL07



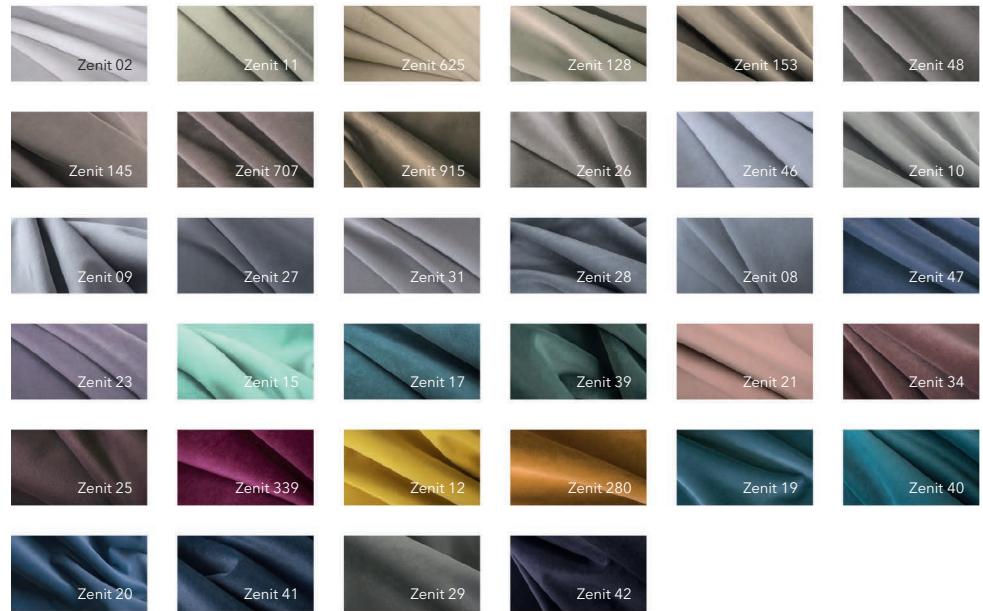
Black
AL08

PORTOFINO TEXTILE

Durable, abrasion-resistant fabrics

PIANO

VERONA

ZENIT


Via Flavio Baracchini, 2 – 20100 Milano (Italia)
+34 600 309731 | +7 915 1557851
info@unionporte.it
www.unionporte.it



UNION reserves the right to make changes that do not impair quality to the products presented in this catalog at any time without prior notice. The company is not responsible for incomplete similarity between the originals and the samples in the catalog. Colors and finishes shown in the sample catalog may differ from the original. For more detailed information or to get acquainted with real samples of color solutions / finishes, we recommend contacting the showrooms of the company.

Instagram uniondoors

Pinterest uniondoors

Archiproducts union

+34 600 309731
info@unionporte.it
www.unionporte.it